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To confirm the accuracy of the present method, a specimen was constructed using multipass butt welding, with a length, width and thickness of $L=1000$ mm, $W=400$ mm, $t=25.4$ mm, respectively, as shown in Fig. 2. The welding was done using the submerged arc technique. Pass sequences and welding parameters are shown in Table 1.

Application of friction welding in petroleum and chemical ...

Published: September 1994; Application of friction welding in petroleum and chemical engineering. R. D. Dzhabarov, N. S. Fataliev, Yu. A. Tkachev, V. I. Timofeev & V. G. Abdullaev Chemical and Petroleum Engineering volume 30, pages 451 - 455 (1994)Cite this article

Stainless steel welding shines through on wind tunnel ...

Photogrammetric Engineering & Remote Sensing; Vol. 60; No. 9; September 1994; pp.1083-1095; 1994 American; Society for Photogrammetry and Remote Sensing

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A pilot 3D-laser machining system for combined laser beam cutting and welding of complex tube geometries with small diameters ($\phi < 20$ mm) was developed. It consists of a pulsed Nd:YAG-laser, rated 500 W, two fiber beam deliveries each equipped with a special working head, a tool changing system, an articulated robot, a turn table and the ...

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through the use of liquid nitrogen injection. Topics discussed include selection of welding ...

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Syracuse Herald Journal (Newspaper) - September 4, 1994, Syracuse, New York
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