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Laser spot welding is a typical application of this type of weld. Most importantly, and similar to lap welds, the interface of the parts to be joined must be free from oxide and surface layers. The fit-up requirements are secondary. The beam must be powerful enough to penetrate a thickness equal to almost the total of the material thickness.

### Pdf Laser Welding. A Practical Guide

Plastic welding is welding for semi-finished plastic materials, and is described in ISO 472 as a process of uniting softened surfaces of materials, generally with the aid of heat (except solvent welding). Welding of thermoplastics is accomplished in three sequential stages, namely surface preparation, application of heat and pressure, and cooling.

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